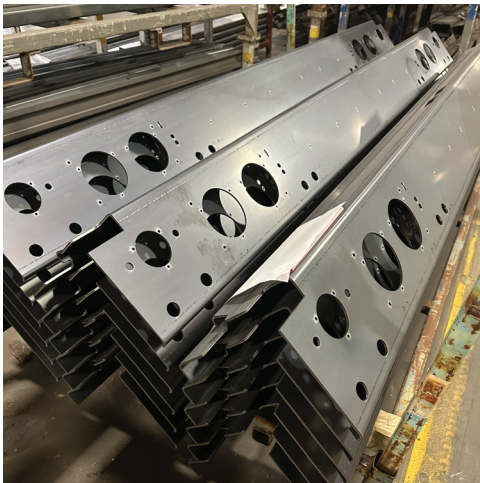
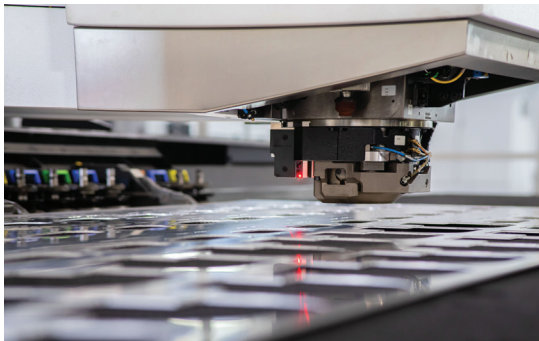
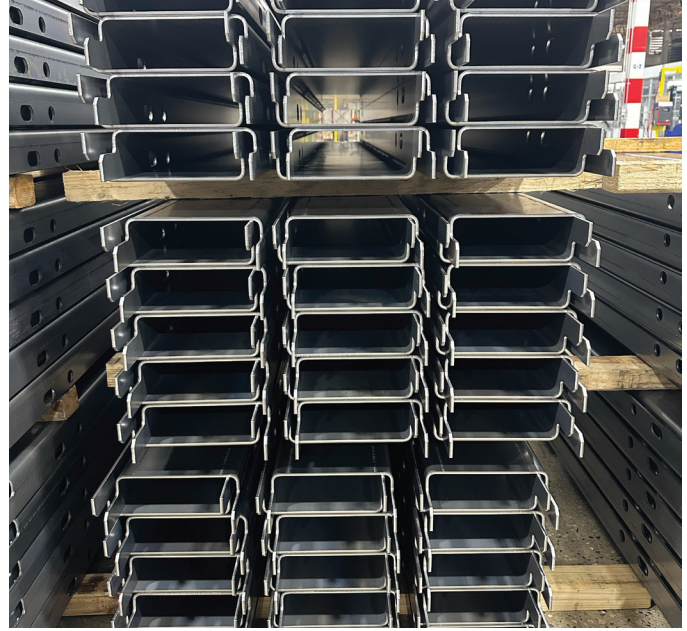


STOUGHTON[®]

FABRICATION SOLUTIONS



MANUFACTURING DONE RIGHT



Your manufacturing partner should be a company that can provide the quality, engineering and manufacturing that exceeds your expectations. That's why Stoughton Fabrication Solutions (SFS) puts more than 60 years of manufacturing expertise into every product produced. It's manufacturing done right.

From manufacturing components, systems and subsystems to assembling the same, we leverage the strength of our core capabilities to provide contract service that fits your needs. We can help keep your production and labor costs down while manufacturing and assembling quickly and to your exact standards.

The Stoughton Fabrication Solutions team delivers quality components on time to your production lines. We have the people, skills, equipment and processes to help you succeed. And your success is intertwined with our success.

- Lean Manufacturing
- Engineering
- Supply Chain
- Quality

QUALITY

SFS adheres to quality manufacturing processes to ensure we get the job right the first time. We have dedicated teams to ensure quality during and at the end of production. We are ISO 9001:2015 Certified.

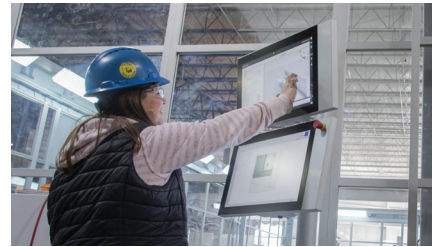


WHO IS STOUGHTON FABRICATION SOLUTIONS

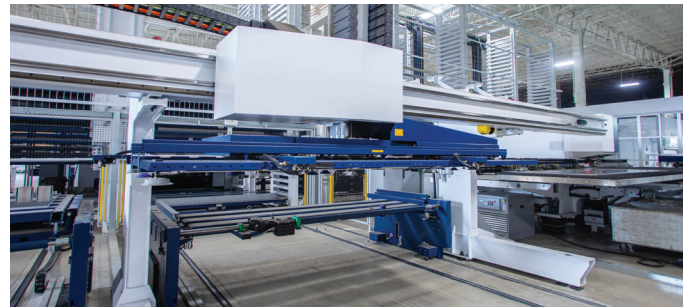
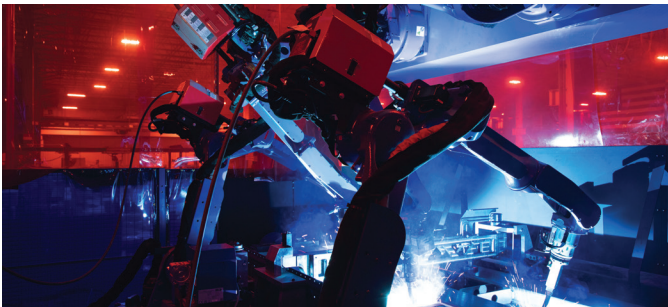


Stoughton Fabrication Solutions is a contract manufacturer who serves commercial original equipment manufacturers in the Transportation, Construction and Agricultural markets nationwide. We are part of the Stoughton Trailers family of companies, which includes Stoughton Parts, Stoughton Lease, Stoughton Finance, and other trailer related companies headquartered in Stoughton, Wisconsin.

Our 300,000-sq-ft facility is dedicated to the fabrication and welding of steel components to be used for assembly at our five trailer assembly plants. Outfitted with \$50 million state-of-the-art fabrication center, we have the most reliable, accurate, efficient and advanced fabrication equipment in the market. Our Stoughton facilities were strategically built for the future growth of production components for both internal trailer production and external contract manufacturing opportunities.



CAPABILITIES



- Six Different Laser Cutters (4k, 4k, 5k, 8k, 6k, 12k)
- Automated CNC Punch Press
- Tube Laser with Automated 30-foot Feeding Rack
- Two Fully Robotic Brake Presses (230t, 320t).
- Automated Tool Changers
- Fully Automated Material Handling and Storage System for sheet steel
- Wide Assortment of Robotic Welding Systems
- Expert team of AWS certified and trained welders for projects of all types
- Fully capable to handle complex contract manufacturing & “all makes” for aftermarket
- Material Types: Aluminum, Stainless Steel, Steel (Multiple Grades)

SUPPLY CHAIN

SFS utilizes the Stoughton Trailers established supply base and industry network. SFS leverages the significant purchasing power to offer customers the best value from suppliers we know and trust.



VERTICAL INTEGRATION - GALVANIZING



Stoughton Trailers recognized the need to galvanize components for extending the life of our products. In 2019, the company vertically integrated with a global leader in the galvanizing business. With a new state-of-the-art, 110,000-sq-ft facility that sits 50 yards from the Stoughton fabrication plant, components flow efficiently via forklift between the two facilities. You can lean on Stoughton's vertical integration to save time, money and the headaches of managing the coordination and transport of your components to and from a galvanizing plant.

STOUGHTON[®]

FABRICATION SOLUTIONS

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